



N A G A R J U N
INTERNATIONAL TRADING COMPANY

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AN ISO 9001: 2015 CERTIFIED COMPANY

**INDUSTRIAL WASHING, FINISHING EQUIPMENTS & POWER LAUNDRY MACHINERIES** 

## Flat Bed Press | Legger Press | Curve Bed Press | Body Press



The horizontal design of these ironing machines ensures exceptional ironing results of the highest quality. They are widely used for ironing items such as bed sheets, curtains, and towels in schools, hotels, hospitals, and other settings. These machines are remarkably efficient, consuming minimal energy while delivering a crisp and flawless finish.

### Flat Bed Press:

This machine comprises two beds: a fixed bed called the "BUCK" and a movable bed called the "HEAD." The HEAD is equipped with springs for flexibility, while the BUCK remains stationary. The BUCK is covered with a soft mat made of fabric, blanket or silicon rubber. The interlining and garment components are first positioned on the BUCK. Upon activating the switch, the HEAD moves downward, applying pressure to the components (interlining).

The HEAD is responsible for applying temperature after a specific duration, it moves back up. Optionally, the suction chamber extracts air from the BUCK. The heating system can be either electrical or steam based. This machine allows for pre-setting of application temperature, pressure, and time, ensuring precise fusing conditions and increased production within a given time frame. An air suction system, operated by a foot switch, facilitates faster production. Many machines have timers and programmable controls, enabling superior fusing quality.



# Flat Bed Press | Legger Press | Curve Bed Press | Body Press

## **PERFORMANCE**

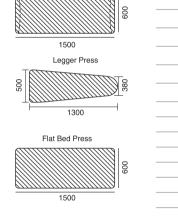
Motor Brand	Specially Designed by us.	
Volt	415/3Ø or 220 /1Ø	
Motor Speed Rpm	2880	
Head Movement	Pneumatic Piston	
Table Cloth	Imported Polyster Fabric	(
Table Foam	Silicon	
Heater (Optional)	Immeresed with Thermic Fluid Oil	
Temperature	0-140°	
Control Panel	By Switches	

#### **SAFETY**

Pedal	Limit Switch
Emergency Switch	Push Button

#### CONSTRUCTION

Mild Steel
Mild Steel
Mild Steel
Stainless Steel 304 Grade Plate
Mild Steel
Mild Steel
Turret Punch Press
Stroke 160mm
Helical Expansion
Mild Steel
Mild Steel
Mild Steel
CNC
CNC
Laser/MIG/TIG



Curve bed Press

## **AESTHETIC**

Finishing	Powder Coated
Logo	Starfish Engraving with LED Lights



## Dimensions are in mm

## **TECHNICAL SPECIFICATION**

Model	SBP	SLP	SCBPS 52	SCBPE 52	SFBPS 52	SFBPE 52	
Pressing Type	Body	Leg	Curve Bed		Flat	Flat Bed	
Table Size in mm	760 x 360	1300 x 500	1500 x 600	1500 x 600	1500 x 600	1500 x 600	
Suction Area in mm	760 x 360	1300 x 500	1500 x 600	1500 x 600	1500 x 600	1500 x 600	
Live Steam	Available	Available	Available	-	Available	-	
Heating Type	Steam	Steam	Steam	Electric	Steam	Electric	
Head Movement	Automatic						
Over All Dimension	1200 x 1200 x	1300 x 1200 x	1500 x 1200 x				
	1400	1400	1400	1400	1400	1400	

## **GENERAL**

Motor Power in kw	0.55	0.55	0.55	0.55	0.55	0.55
Steam Consumption kg/hr	15	17	20	-	20	-
Electic Heater in kw	-	-	-	12	-	12
Steam Pressure in mpa	0.4 - 0.6	0.4 - 0.6	0.4 - 0.6	0.4 - 0.6	0.4 - 0.6	0.4 - 0.6
Air Pressure in mpa	0.4 - 0.6	0.4 - 0.6	0.4 - 0.6	0.4 - 0.6	0.4 - 0.6	0.4 - 0.6
Foundation	Not Required					
Net Weight in kg	250	250	350	350	350	350

